

Work Order ID 84311-1

May-09-12 1:44:23 PM

84311

Item ID: D139-799-021

Revision ID:

Item Name: Baggage Compartment Trim Protector

Start Date: 09/05/2012 Start Qty: 4.00

Required Date: 23/05/2012 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan: M L J

QC:

Date: 12/05/09 Tooling:

Date: SPC (Y/N):

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Draw Nbr Revision Nbr IIN-D139-799 F	0.00							
100	DC	0.00							
Document Control	Memo Photocopy bluefile & type labels per PPP D139-799-021 CHG001								
110	Pick Kit	0.00							
110	Packaging	0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.50							
120	QC	0.00							
Quality Control	Memo								

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Item ID: D139-799-021

Accept

N900040100

Setup Start *NS1*

Revision ID:

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Stop *NS2*

Start Date: 09/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 23/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-021

Location: 31

PPP rev: A

10/2/13sf

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/07/13

ME 12-07-13

Picklist Print

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Work Order ID: 84311

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Parent Item: D139-799-021

D139-799-021

Parent Item Name: Baggage Compartment Trim Protector

Start Date: 09/05/2012

Required Date: 23/05/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.09.27 NEW ISSUE DD: ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4427-1

Manufactured No

110

Each

4.0000

2

8

D4427-1

Scuff Plate

**

1x 19487 JB

Location

Loc Qty

Loc Code

ST241A

4

79928

4

MS21075L3

Purchased

No

110

Each

99.0000

10

40

MS21075L3

Nutplate

**

9x M121825

Location

Loc Qty

Loc Code

GA

58

121090

58

ST303

41

120910

41

MS27039-1-09

Purchased

No

110

Each

317.0000

10

40

MS27039-1-09

Screw

**

120910 11x

Location

Loc Qty

Loc Code

FP002

97

18057

97

ST291

220

111650

220

111650

Picklist Print

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Parent Item Name: Baggage Compartment Trim Protector

84311

D139-799-021

Start Date: 09/05/2012

Required Date: 23/05/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0332R

Purchased

No

110

Each

4,140.000

10

40

NAS1149C0332R

Washer

**

FA 12/05/30

Location

Loc Qty

Loc Code

ST297

219

119736

196

120648

23

ST298

3921

121255

31

121509

3890

121509

SP

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -021	Qty -025	Part Number	Description
X							D139-799-011	MAINTENANCE STEP KIT
	X						D139-799-012	MAINTENANCE STEP KIT
		X					D139-799-015	ENGINE WASH KIT
			X				D139-799-017	CARGO FLOOR PROTECTOR KIT
				X			D139-799-019	CABIN FLOOR PROTECTOR KIT
					X		D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
						X	D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
			2				D3580-1	JOGGLE BRACKET
			2	8			D3628-1	CUPPED WASHER
1							D4092-041	MAINTENANCE STEP ASSEMBLY
	1						D4092-042	MAINTENANCE STEP ASSEMBLY
		2					D4121-1	HOSE ASSEMBLY
		1					D4121-3	HOSE ASSEMBLY
		1					D4121-5	HOSE ASSEMBLY
				1			D4130-1	FWD CABIN FLOOR PROTECTOR
				1			D4130-3	AFT CABIN FLOOR PROTECTOR
			1				D4130-5	FWD CARGO FLOOR PROTECTOR
			1				D4130-7	CENTER CARGO FLOOR PROTECTOR
			1				D4130-9	AFT CARGO FLOOR PROTECTOR
		1					D4131-041	MANIFOLD ASSEMBLY
		1					D4131-043	DOUBLER ASSEMBLY
		2					D4146-1	FITTING
			1				D4153-1	JOGGLE BRACKET
			1				D4153-3	JOGGLE BRACKET
				4			D4153-5	CLAMP PLATE
			2				D4166-1	PLACARD, MAX LOAD
		2					D4182-1	FITTING, QUICK DISCONNECT
		1					D4384-1	PLACARD
					2		D4427-1	SCUFF PLATE
						1	D4456-1	FWD RAINGUTTER, LH
						1	D4456-2	FWD RAINGUTTER, RH
						1	D4456-3	AFT RAINGUTTER, LH
						1	D4456-4	AFT RAINGUTTER, RH
						2	D4456-5	CENTER RAINGUTTER
4	4						AN6H12	BOLT
		4					AN526-1032R16	SCREW
		2					AN832-6J	UNION
		4					AN924-6J	NUT
					10		MS21075L3	NUTPLATE
		20					MS21919WDG09	CLAMP
					10		MS27039-1-09	SCREW
					10		NAS1149C0332R	WASHER (or AN960C10L)
6	6						NAS1149D0663J	WASHER (or AN960JD616)
		2					NAS1149C0932R	WASHER (or AN960C916L)

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Date: 11.10.20